

# Hascall

STEEL COMPANY

## Toll Processing

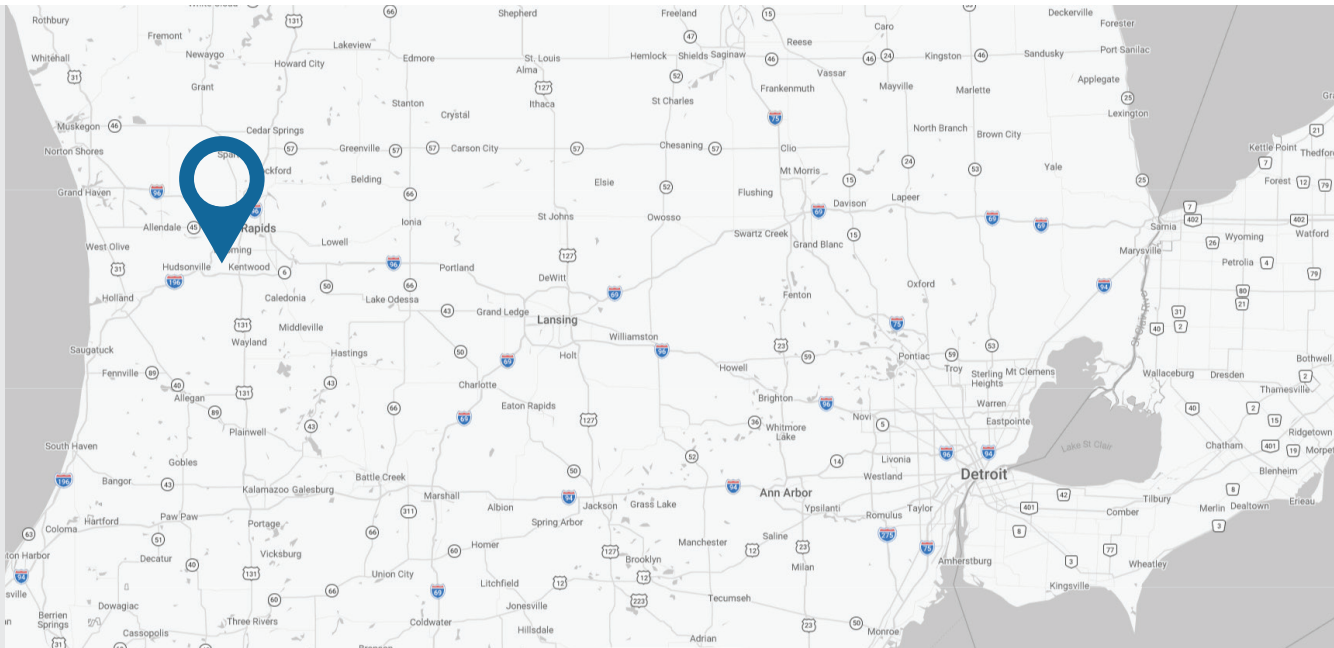
### Grandville Plant

4165 Spartan Industrial Dr, Grandville, MI 49418



### Services

- Slitting
- Stretcher Leveling
- Blanking
- Shearing
- Cold Reducing
- Edge Conditioning
- Testing
- Expediting
- Delivery



**Connect with a Toll Processing Expert.  
Guaranteed Prompt Response.**

### Request a Quote

Matt Brown | Sales  
[mbrown@hascallsteel.com](mailto:mbrown@hascallsteel.com)  
Direct: **313.437.8470**  
Cell: **616.330.8446**

Grandville Plant Shipping & Receiving Hours: 7:00am – 9:00pm (M-F)

**Direct Phone Contact: 616.531.8600**

[hascallsteel.com/grand-rapids-area-steel-supplier](http://hascallsteel.com/grand-rapids-area-steel-supplier)

### Slitting 24" Slitter

- Material Thickness: .020"-.200"
- Max Entry and Exit Weight: 15,000lbs
- Min/Max Entry Width: 1.00"/24.00"
- Min/Max Exit Width: .500"/24.00"
- Max Entry OD: (60 ID 20) (55 ID 24)
- Max Exit OD: 59
- Min/Max Entry ID: 20/24
- Min/Max Exit ID: 20/24

### Slitting 36" Slitter

- Material Thickness: .015"-.100"
- Max Entry and Exit Weight: 15,000lbs
- Min/Max Entry Width: 1.00"/36.00"
- Min/Max Exit Width: .800"/36.00"
- Max Entry and Exit OD: 60
- Min/Max Entry ID: 16/20
- Min/Max Exit ID: 16/20

### Slitting 60" Slitter

- Material Thickness: .020"-.130"
- Max Entry and Exit Weight: 30,000lbs
- Min/Max Entry Width: 1.00"/60.00"
- Min/Max Exit Width: .500"/60.00"
- Max Entry OD: 68
- Max Exit OD: 65
- Min/Max Entry ID: 20/24
- Min/Max Exit ID: 20/24

### Slitting 72" Slitter: Wave Correction Cluster Leveler

- RB20-RB60 - Any Type of Wave
- RB60-RB80 - Light/Med Wave
- Material Thickness: .015"-.100"
- Min/Max Entry Width: 5.00"/74.00"
- Min/Max Exit Width: 1.00"/72.00"
- Min and Max Entry/Exit OD: 74
- Min/Max Entry ID: 20/24
- Min/Max Exit ID: 20/24

### Blanking East Blanker

- Material Thickness: .015"-.100"
- Max Entry Weight: 40,000lbs
- Max Entry and Exit Width: 72.00"
- Min Entry and Exit Width: 2.00"
- Max Entry OD: 66
- Min/Max Entry ID: 20/24
- Max Length: 192"
- Max Number of Cuts: 2 Cuts

### Blanking West Blanker

- Material Thickness: .100"-.250"
- Max Entry Weight: 40,000lbs
- Max Entry and Exit Width: 40.00"
- Min Entry and Exit Width: 2.00"
- Max Entry OD: 72
- Min/Max Entry ID: 24
- Max Length: 144"

**Crane Capacity:** 30 ton (max 60,000lbs); 25 ton (max 50,000lbs); 20 ton (max 40,000lbs); 10 ton (max 20,000lbs); 5 ton (max 10,000lbs)

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**Cold Reduction Line** Safety Edge, Round Edge

- Material Thickness: .080"-.375"
- Max Entry and Exit Weight: 10,000lbs
- Max Entry and Exit Width: 10.00"
- Min Entry and Exit Width: 2.00"
- Max Entry and Exit OD: 70
- Min/Max Entry ID: 16/20/24
- Min/Max Exit ID: 20/24

**Debur Line** Decamber/Leveling

- Max Gauge for Decamber/Recoil: .200"
- Max Gauge for Leveling: .180"
- Material Thickness: Min .030"/.200"
- Max Entry and Exit Weight: 4000lbs
- Max Entry and Exit Width: 2.50"
- Min Entry and Exit Width: .500"
- Max Entry and Exit OD: 72
- Min/Max Entry ID: 16/20/24
- Min/Max Exit ID: 20/24

**Shears**

- Material Thickness: .020"-.500"
- Min Width: 1.00"/4.00"
- Max Width: 144.00"/120.00"

**Crane Capacity:** 30 ton (max 60,000lbs); 25 ton (max 50,000lbs); 20 ton (max 40,000lbs); 10 ton (max 20,000lbs); 5 ton (max 10,000lbs)

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