

# Hascall

STEEL COMPANY

## Toll Processing

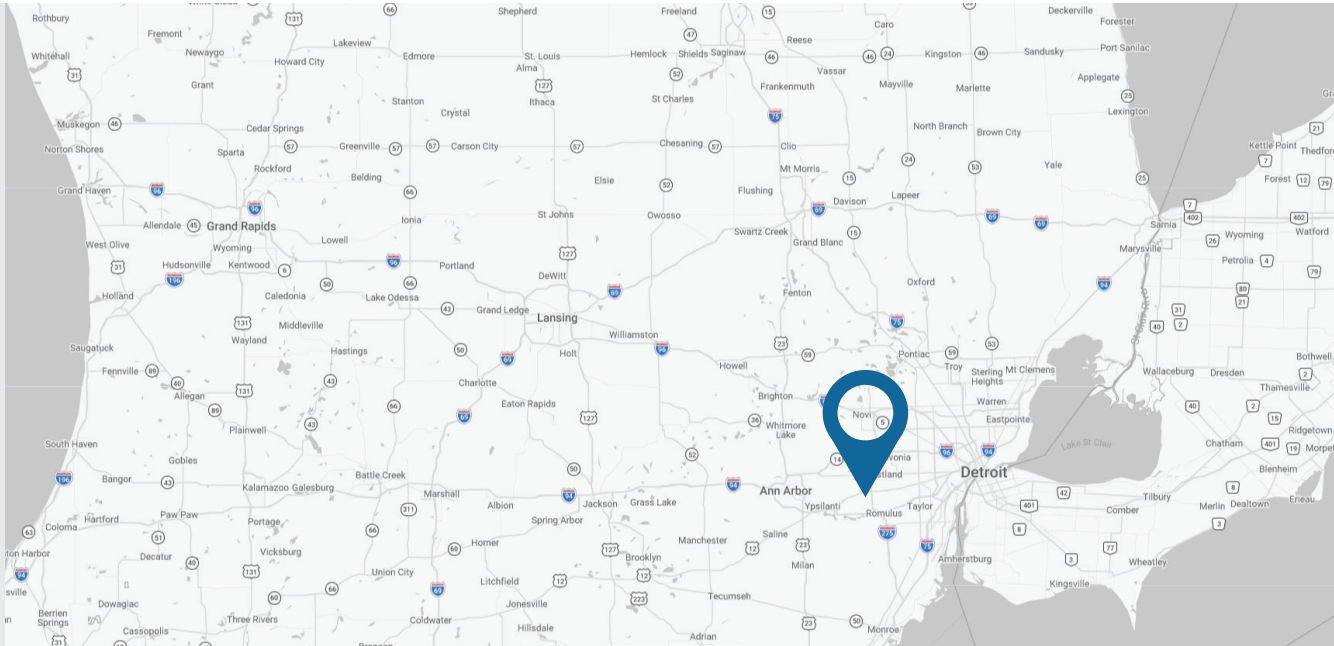
### Wayne Plant

5501 Belleville Road, Canton, MI 48188



### Services

- Slitting
- Stretcher Leveling
- Blanking
- Shearing
- Cold Reducing
- Edge Conditioning
- Testing
- Expediting
- Delivery



**Connect with a Toll Processing Expert.  
Guaranteed Prompt Response.**

### Request a Quote

Matt Brown | Sales  
[mbrown@hascallsteel.com](mailto:mbrown@hascallsteel.com)  
Direct: **313.437.8470**  
Cell: **616.330.8446**

Wayne Plant Shipping & Receiving Hours: 6:00am – 2:30pm (M-F)

**Direct Phone Contact: 734.590.3003**

[hascallsteel.com/detroit-area-steel-supplier](http://hascallsteel.com/detroit-area-steel-supplier)

### Slitting 72", 60 Flex (60" & 72" heads), 48" Heavy Gauge, 30"

- Material Thickness: .016"-.500"
- Incoming Width: 2.00"-74.00"
- Slitting Width: .500"-72.00"
- Incoming ID: 20"-28"
- Incoming Max OD: 72.00"
- Outgoing ID: 20" and 24"
- Incoming Coil Weight: 60,000lbs max
- Outgoing Coil Weight: 50,000lbs max

### Blanking 36" Blanker

- Material Thickness: .030"-.250"
- Max Incoming Width: 36.00"
- Min Incoming Width: 2.50"
- Incoming Max OD: 72.00"
- Incoming Coil ID: 20" or 24"
- Max Entry Weight: 10,000lbs
- Max Exit Weight: 5,000lbs

### Cut To Length 72" Line

- Material Thickness: .060"-.250"
- Incoming Width: 6.500"-72.00"
- Incoming Max OD: 75.00"
- Incoming Coil ID: 20" or 24"
- Max Incoming Weight: 50,000lbs
- Length (Min/Max): 10.00"-192.00"
- High strength and high gauge reduces width capacity.

### Cold Reduction Mill 24" 4Hi Mill

- Material Thickness: .030"-.250"
- Max Incoming Width: 17.00"
- Incoming Coil ID: 20" or 24"
- Incoming and Exit OD: 72.00" max
- Max Entry Weight: 20,000lbs
- Max Exit Weight: 12,000lbs
- Automatic Thickness Control - Feed Forward Gauge Control Program: Tolerances +/- .001" Histogram and Thickness Profile

### Stretcher Levelling 72" Stretcher Leveller

- Material Thickness: .020"-.312"
- Incoming Coil ID: 19.00"-25.00"
- Max Incoming Width: 75.00"
- Max Incoming Coil OD: 84.00"
- Max Incoming Coil Weight: 50,000lbs
- Max Sheet Length: 240.00"
- Max Sheet Exit Weight: 20,000lbs
- Max Sheet Exit Height: 24" (Including Skid)

### Shear Wysong Shear

- Material Thickness: .025"-.250"
- Max Width: 120.00"
- Min Width: 1.00"
- Max Length: 72.00"
- Min Length: 4.50"

**Crane Capacity:** 2-33.5 ton cranes (max 67,000lbs); 3-30 ton cranes (max 60,000lbs); 2-22 ton cranes (max 44,000lbs)

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